



Complete Billetproof Conventional Clutch Kit Honda CR250R 2002-07

Thank you for purchasing Hinson Clutch Components. Please enjoy the high level of factory performance we have included in this package. Looking through these instructions will ensure your machine is on the way to its highest level of performance.

HCO28



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1.Remove basket

- Drain oil
- Remove cover and oring gasket
- Remove the clutch spring bolts and springs
- Remove the pressure plate, top hat, and clutch plates
- Bend the lock tab flat and remove main shaft nut, lock washer, and washer
- Remove the inner hub and thrust washer
- Remove the basket from the bike
- You will not reuse the stock inner hub, pressure plate, cover, springs, plates and steels, and top hat



Figure 1



Figure 2

2. Remove gear

- Center punch the heads of the rivets on the back-side of the basket and drill the head of the rivet off so the retainer plate can come off (Figure 1)
- Or you can grind the heads of the rivets off of the back of the basket to remove the retainer plate (Figure 2)
- Remove the primary drive gear and the stock cushions
- You will use these on your new Hinson basket
- The stock basket, stock kick-starter gear, and stock retainer plate will not be reused, the Hinson Basket comes with the kick-starter gear already installed



Figure 3



Figure 4

3. Install primary drive gear

- Install the stock primary drive gear and the stock cushions onto your new Hinson Basket with the recessed side of the gear facing up (Figure 4), you are able to use a lubricant such as WD-40 to get the gear to slide on easier



Figure 5

3. Install primary drive gear

- Clean the threads in the holes of the basket and the threads on the screws with contact cleaner or another suitable cleaner.
- Apply Red Loctite* generously to the cleaned screws and to the threads on the basket (Figure 5 and 6)
- Install the new retainer plate with the new 10X24-5/8" screws and tighten them to 3.3 ft/lbs (Figure 7)
- Using a hammer and punch, peen the screws where they come through the inside of the basket (Figure 8)



Figure 6



Figure 7

4. Re-install basket into bike

- Re-install the basket and the thrust washer
- Re-install the inner hub and tighten the main shaft nut to manufacturers specifications (Figure 9) being sure to bend the lock tab washer around the nut when done
- Re-install the clutch plates
- Install the provided Hinson top hat with your stock flat bearing and 1mm stock then adding the extra provided 1mm washer on to top hat. You will then have double stacked the washers giving you a thickness of 2mm. (failure to add the extra 1mm Hinson washer will result in your clutch not functioning properly)
- Install your new Hinson clutch cover using your oem oring gasket
- Refill with oil



Figure 8



Figure 9

Crucial Inspection

If your clutch has a jutter spring and seat ring, located at the bottom of your clutch pack against the inner hub, these need to be removed

Clutch tips

- Use Hinson clutch plates in your clutch for the best performance.
- Soak your clutch plates before you install them.
- We recommend using petroleum based 80 weight Transmission oil
- Change the oil after each time you ride.
- Always maintain 1/8" to 1/4" of freeplay at the lever and perch.

For other parts available for this model visit HINSONRACING.COM

Warranty information

All merchandise manufactured by Hinson Clutch Components is guaranteed against defects in material and workmanship for a period of six months from the original date of purchase. Use of Kevlar and carbon fiber clutch plates will cause excessive wear and will void your warranty. Hinson Clutch Components will not warranty any product that has been modified, or where the product became defective due to improper installation, improper use, or any other misuse of the product. Hinson Clutch Components shall not be liable for any other damages caused by any defects in the product, whether incidental, consequential or otherwise. You must return the warranty card to validate your warranty. If your product is defective we will, at our discretion, repair or replace the product after it is returned to Hinson Clutch Components for a warranty inspection. Any request for warranty assistance will require your original receipt or acceptable proof of purchase. Hinson Clutch Components liability is limited to the cost of repair or replacement of the product. All warranty items will be viewed and acted upon at the discretion of Hinson Clutch Components .

LOCTITE * It is crucial that you use RED Loctite #272. To insure proper bonding of the surfaces you need to clean the threads thoroughly with a contact cleaner, acetone, or another cleaning/degreasing solution. To make the bond even stronger you should use a Loctite primer. It is important that you use fresh Loctite since it has a shelf life. To ensure a permanent hold you need to put Loctite into the hole and also onto the screw. Keep in mind that you cannot use too much, you want complete coverage with the Loctite.